

Textile Machinery Division



Homepage www. keumyong.com E-mail kymc@keumyong.com

Head Office & Mfg **ADDRESS** 57, Paldal-ro 7-gil, Buk-gu, Daegu, KOREA

> +82-53-351-3081~7 TEL FAX +82-53-351-8085

Seoul Office **ADDRESS** 4TH FLOOR, KEUMYONG BLDG., 275, Gwangnaru-ro, Seongdong-gu, Seoul, KOREA

> TEL +82-2-3409-4700/4231~3 FAX +82-2-3409-4040





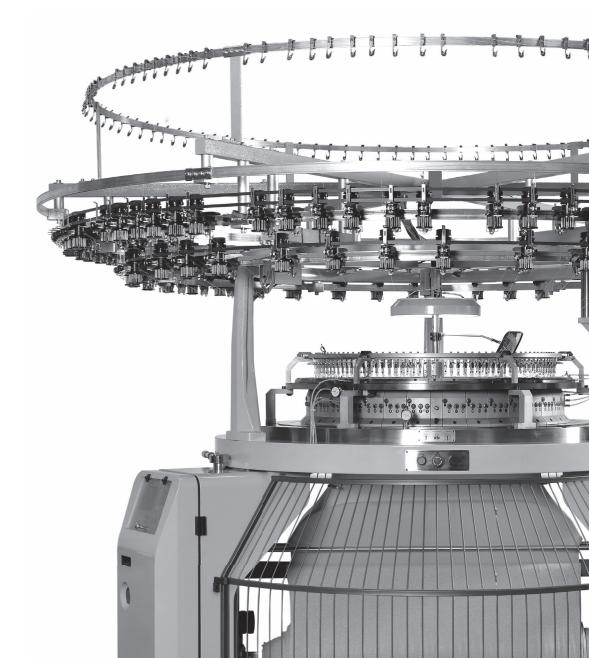
# Catalogue

Single Machine\_03

Double Fleece Knitting Machine



Double Fleece Knitting Machine







# **STRUCTURE**



#### KM-SFC

Has been developed and designed to knit high quality of "BULKINESS", "SOFTNESS" and "ELASTICITY" double fleece fabric at high production having 3 feeds per diametrical inch with 4 cam tracks on the cylinder.

## Application area

- Outerwear, Sportswear



## **FABRIC VARIETY**

#### KM-3SFC/3.2SFC

<b>DIAMETER</b> (Inch)	26"	•30"	32"	36"
Gauge(N.P.I)	14-24G			
Feeds	78F/83F	90F/96F	96F-102F	108F/115F
Speed(R.P.M)	28-32	25-28	22-25	20-23

EX) 30"Dia, 16 Gauge, 90Feeds 28rpm Knit in & tie in Cotton 30's Lay in Cotton 10's Capacity: 20Kg/h

### YARN-COUNT/MACHINE GAUGE RELATIONSHIP

Optimum yarn count for tie in & knit in		Optimum yarn count Lay-in	
14G-22G	24G	14G-22G	24G
30.1(125D)	30/1-40/1 (100D)	10/1(500D)	16/1(300D)



## INTEGRATED CONTROLLER



- Fully integrated driving control mode with characters and graphic.
- Self-diagnostic and alarm function.
- Auto take-down tension and speed control system.
- Easy setting method and bar-graphic digital indicating for all functions.



# STANDARD SPECIFICATIONS

- Cylinder diameter, needles per inch, number of feeds are as described adove, so please order the machine according to requirements.
- · AC motor with inverter control unit.
- · Memminger MPF positive yarn feeding device.
- · Side creel stand with double tie.
- · Venti-Cleaner.
- · Spreader size ring system.
- Speed of machine Depending upon yarn used, knitting condition, gauge etc, the machine speed can be either increased or decreased. So please select the optimum speed for the machine according to machine condition. The speed figures given this table are given only as guide.

### **OPTIONAL PARTS**

- · Real time production monitoring system.
- Conversion to single jersey is available by conversion kit. (Conversion kit : cam, yarn carrier, sinker plate & base, etc.)
- KYMS(Keumyong yarn Measuring System).
- Open width take-up device. High leg frame for big roll.



## PACKING DIMENSIONS

KM-SFC	30" DIAMETER	
Approx. Net weight	2,100kg	
Approx. Gross weight	2,400kg	
Case size(mm) (Variable)	2,460 X 2,060 X 2,150 Length Width Height	

<sup>\*</sup>High leg: Approx. 200kg will be added to Net weight



# **STANDARD DIMENSIONS**(30")

